













### **3D Printing 101 Tool Training Series - Day 1**

Learn how to 3D design and print cookie cutters while learning the ins and outs of 3D printing machines.

#### **Supplies:**

- Bambu MakerWorld website
- 3D Printer + Filament
- Computer with Wifi, Tinkercad access, Bambu Lab

### 3D Designing 101









Making the digital blueprint.

#### **3D Printing 101**



Making the physical object from that blueprint.

### Watch 3D printing in action!

#### At CPPL...





Design: Tinkercad + Bambu

Studio

Print: Bambu X-1 Carbon

Combo









# Definitions Day 1



#### **3D Designing**

The process of creating a digital model of an object using software (like Blender, AutoCAD, or Fusion 360) to design the shape, structure, and features of the object in a virtual 3D space.

- Who & How:
  - Using 3D modeling software like Blender, AutoCAD, or Tinkercad, create and manipulate shapes and dimensions in a virtual 3D space.
  - Often involves drafting, sculpting, and refining digital models.
- What:
  - Creation of a digital model.
  - This model can be simple (basic shape) or complex (mechanical part or character).
  - The design file is typically saved in formats such as STL, OBJ, or STEP.
- Why:
  - To visualize concepts before making physical objects and to allow for easy modification and testing of designs.
  - Enables innovation and precision in product development.

#### **3D Printing**

The process of turning that digital 3D design into a physical object by using a 3D printer. The printer builds the object layer by layer, usually by melting and depositing materials like plastic, resin, or metal.

- Who & How:
  - Bambu X-1 Carbon Combo builds objects layer by layer from materials like plastic filament (PLA, ABS). Others can use resin, metal powder.
  - it reads the 3D design file and deposits material accordingly by melting plastic.
     Others cure with light or bind particles.
- What:
  - The physical creation of an object from the 3D digital model that is built one thin layer at a time until the full shape is formed (tools, art pieces, replacement parts, and even medical implants).
- Why:
  - To quickly and affordably produce customized products, reduce waste by using only the material needed, and speed up innovation cycles.









## Features Dau 1



#### **Bambu X-1 Carbon Combo Features**

- High-performance 3D printer designed for users seeking multimaterial and multi-color printing capabilities.
- Automatic Material System (AMS) Unit, Supports up to 16-color printing when combined with the AMS system (Humidity control & automatic filament switching)
- Flexible Magnetic Build Plate (magnetic, double-sided spring steel PEI)
- Touchscreen Interface
- 0.4mm hotend (also 0.2mm and 0.8mm) think marker tip size; High-Temperature Hotend: Supports a maximum hotend temperature of 300°C, allowing compatibility with a wide range of filaments.
- CoreXY Motion System: Enables rapid printing with a maximum acceleration of 20,000 mm/s<sup>2</sup> and speeds up to 500 mm/s.
- Dual Auto Bed Leveling: Utilizes LIDAR and force gauge sensors for precise 25-point mesh leveling and first-layer calibration.
- Material Compatibility: Compatible with a variety of filaments, including PLA, PETG, TPU, ABS, ASA, PVA, PET, PA, and carbon/glass fiber reinforced polymers.
- Al-Powered Monitoring: Equipped with a built-in camera for real-time print monitoring and failure detection.
- Spaghetti Detection: Utilizes Al to detect and pause prints in case of filament issues.
- Bambu Studio Software: Offers cloud connectivity for remote monitoring and slicing, supporting file formats like STL, OBJ, 3MF, STEP, and AMF.



















### **3D Printing 101 Tool Training Series - Day 2**

Learn how to 3D design and print cookie cutters while learning the ins and outs of 3D printing machines.

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### **Vetting 3D Objects**



Go to makerworld.co m and search for "cookie cutters"



Click on a cookie cutter model that you like.



Verify that it has a print profile.

### **Curating 3D Objects**



Does it have ratings? Are they good?



Does it have an X1 Carbon option? Is the print time under 3 hours?

### Go to cedarparktexas.gov/makerspace -> Tools -> Prototyping ->3D Printers. Submit a 3D print request with ALL files

\*\*We will save to a USB as well.

### **Downloading Models**

X1 Carbon

Click on the model. Click on X-1 Carbon.

Verify the reviews & time (under 3 hours).

Click the green arrow. Choose download STL.











### 3D Printing 101 **Tool Training Series - Day 3**













Learn how to 3D design and print cookie cutters while learning the ins and outs of 3D printing machines.

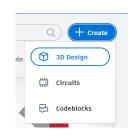
### **Supplies:**

- Bambu MakerWorld website
- 3D Printer + Filament
- Computer with Wifi, Tinkercad access, Bambu Lab

### **Importing into Tinkercad**



Go to Tinkercad.com. Create an account.

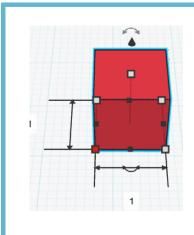


Click Create → 3D object



Click Import → Import file. Browse for file.

### **Sizing Objects**

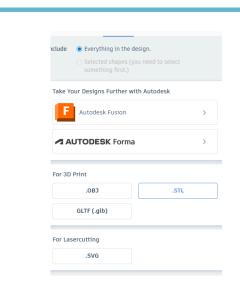


Click on the white boxes. Then, click on the numbers beneath them to adjust sizes. Object should not be larger than 4" x 4" x 1"

Go to cedarparktexas.gov/makerspace -> Tools -> Prototyping ->3D Printers. Submit a 3D print request with ALL files

\*\*Check out Bambu Studio Slicing if time.

### **Downloading Models**



Make sure no item is selected. Click Export → STL





